

## INSTALLATION INSTRUCTIONS

### Locations:

#### Rear.

First cross member ahead of holding tank approximately 14 to 17 inches from end of exposed channel.

#### Front,

Second cross member from front. The first cross member does not have the required openings (see diagram). The under skin will be riveted to the cross members. In the event there are gas lines in the way, remove hangers but do not disconnect gas lines, and re-route lines to a position that clears the jack.

Locate outside edge of frame by sighting from wheel well or step cut-out. A few light taps with a small hammer will locate exact outer edge of frame at jack location. Measure along rivets at cross member and at right angles to frame 22". (see section BB). Cut a slot on the forward side of cross member to 23" and wide enough to accept J bolt. Insert J bolt, twist  $\frac{1}{4}$  turn to hook over cutout in cross member, hold down on threaded end and insert plastic retainer snug against trailer.

Open stabilizer as shown in section AA to a height that will allow you to use the leg to help support the weight of the jack. Now slip hole in small end of jack over J bolt and start nut. Be sure the hole nearest the front of the trailer is used. This will allow the bed plate of the jack to rest under cross member. Once this is completed, align front of jack parallel to frame and turn jack down until snug on ground. Tighten J bolt, insert self-tapping bolts through holes provided in front angle and tighten.